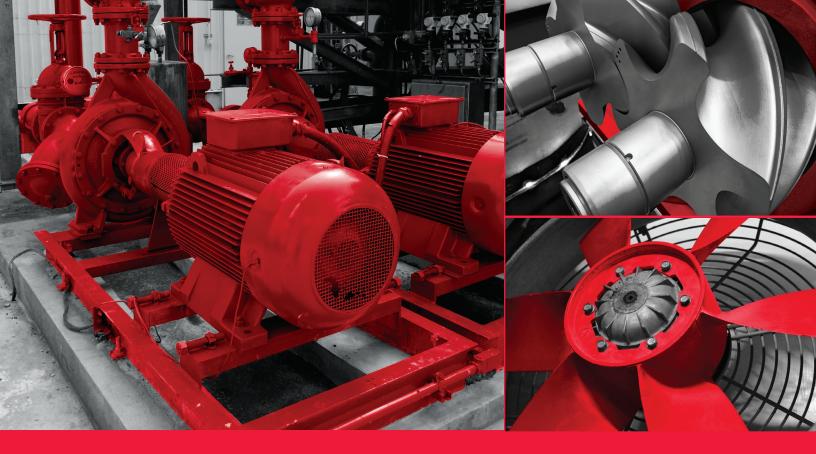


HIGH CAPACITY ANGULAR CONTACT BALL BEARINGS

FEATURING NSKHPS HIGH PERFORMANCE SERIES





HIGH CAPACITY SINGLE-ROW ANGULAR CONTACT BALL BEARINGS

NSK high capacity angular contact ball bearings are designed to operate under high loads, at high speeds, with accuracy, in mission-critical machinery and equipment.

In API pumps for petroleum and chemical industries. ANSI pumps in pulp and paper production. In screw compressors, fans and blowers supplying air, gas and refrigerant to production processess in a wide range of industries.

Unexpected component failure in this machinery can bring production to a standstill. At a significant cost.

Reliability is paramount.

With a lineup that is designed to accommodate diverse operating stresses and increasing demands on bearing performance, NSK high capacity angular contact ball bearings optimize machine performance, deliver predictable reliability and promote total cost-effiency.



HIGH PERFORMANCE COMES STANDARD – NSKHPS SERIES

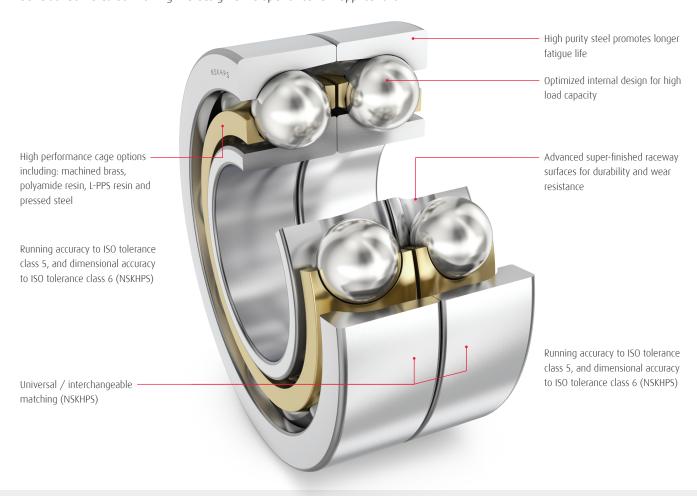
With our NSKHPS series high capacity angular contact ball bearings, NSK delivers a high performance standard engineered to exceed the demands of their industrial applications. Through proprietary materials, optimized design and applied precision manufacturing technologies, our NSKHPS series contributes to highly efficient machine and equipment performance with:

- > Increased load capacity derived from optimized internal design
- > Bearing fatigue life increased as much as 90%
- > Higher limiting speeds, increased by 15-20%
- Highly accurate axial positioning achieved with high precision tolerances and standard universal arrangement
- > Reduced heat generation, vibration and noise



DESIGN FEATURES AND OPERATING ADVANTAGES

NSK High Capacity Angular Contact Ball Bearings have an optimized internal design that delivers significantly higher load carrying capabilities. Under conventional application conditions this translates into longer operating life with reduced maintenance intervals, but also facilitates downsizing the design envelope for certain applications.



DESIGN FEATURES

- Optimized internal design delivers high capacity and high speed performance
- > Cage material options suited to a wide variety of applications
- Available in dimensional series 72 and 73 for bore diameters from 12 to 120 mm
- NSKHPS series available from 12 to 80 mm

- Running accuracy to ISO tolerance class 5, and dimensional accuracy to ISO tolerance class 6 (NSKHPS)
- Universal / interchangeable matching, ensuring highly accurate positioning (NSKHPS)
- Narrow axial clearance / preload range (NSKHPS)
- > With 40° contact angle

HIGH PERFORMANCE CAGE OPTIONS



Cage selection can have a significant impact on rolling bearing performance. Operating stresses inherent to the application should be carefully considered. For high capacity angular contact ball bearings, NSK offers cage material options suited to a wide array of applications.

Machined Brass Cage (MR)

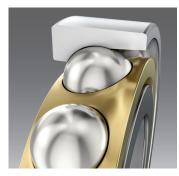
- Heavy-duty design, well suited to high loads in chemical, petroleum, pulp and paper applications (API, ANSI)
- Optimal internal geometry achieved with ball-guided design promotes improved lubricant flow and reduced heat generation during operation

Polyamide Resin Cage (T85)

- Well suited to standard duty, high speed applications
- For operating temperatures ranging from -40 to 120°C

L-PPS Resin Cage (T7)

- Ideally developed for screw compressor applications
- > Exceptional resistance to oil and chemicals
- Dimensional stability at temperatures as high as 200°C



Machined brass cage



Polyamide resin cage



L-PPS resin cage



Pressed steel cage

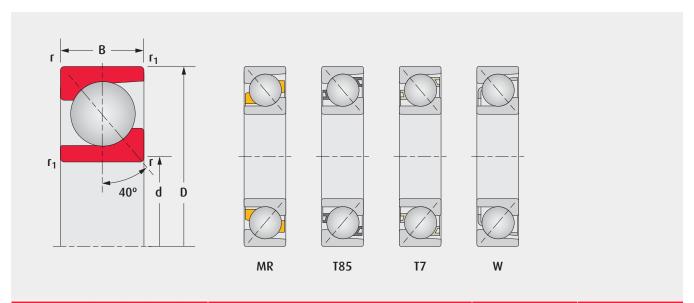
Pressed Steel Cage (W)

 High-strength pressed steel design, suitable for medium to high loads and high speeds

RANGE OF AVAILABILITY - CAGE TYPE

	BEARING (AGE TYPE			Machined Brass	Polyamide Resin	L-PPS resin	Pressed Steel
				Series	BEAMR	BEAT85	BEAT7	BEAW
				72 NSKHPS	7201 to 7216	7201 to 7216	7201 to 7216	
				72	7217 to 7224	7217 to 7224	7217 to 7224	
MR	T85	17	w	73 NSKHPS	7301 to 7316	7301 to 7316	7301 to 7316	
IVIK	103	17	VV	73	7317 to 7324	7317 to 7324	7317 to 7324	7307 to 7316

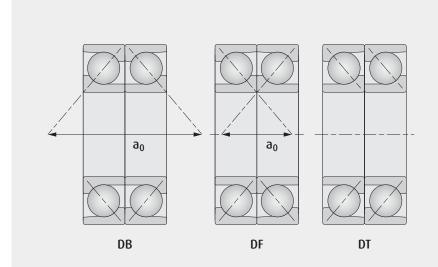
BEARING DIMENSIONS AND OPERATING VALUES



BASIO	BEARI	NG NO.				BEAF	RING DIMENS	IONS		BASIC LOA	LIMITING	LIMITING SPEEDS	
		Ca	ge			mm					kN rpm		m
	MR	T85	17	w	d	D	В	r (min)	r ₁ (min)	Dynamic	Static	Grease	0il
* 7201BEA	•	•	•		12	32	10	0.6	0.3	8.2	3.8	20 000	30 000
* 7301BEA	•	•	•		12	37	12	1.0	0.6	11.1	5.0	18 000	26 000
* 7202BEA	•	•	•		15	35	11	0.6	0.3	9.8	4.8	18 000	26 000
* 7302BEA	•	•	•		15	42	13	1.0	0.6	14.3	6.9	16 000	22 000
* 7203BEA	•	•	•		17	40	12	0.6	0.3	11.6	6.1	16 000	22 000
* 7303BEA	•	•	•			47	14	1.0	0.6	16.8	8.3	14 000	20 000
* 7204BEA	•	•	•			47	14	1.0	0.6	15.6	8.2	13 000	19 000
* 7304BEA	•	•	•		20	52	15	1.1	0.6	19.8	10.5	13 000	18 000
* 7205BEA	•	•	•		25	52	15	1.0	0.6	17.6	10.2	12 000	17 000
* 7305BEA	•	•	•		25	62	17	1.1	0.6	27.2	14.9	10 000	15 000
* 7206BEA	•	•	•		20	62	16	1.0	0.6	23.7	14.3	10 000	14 000
* 7306BEA	•	•	•		30	72	19	1.1	0.6	36.5	20.6	9 000	13 000
* 7207BEA	•	•	•			72	17	1.1	0.6	32.5	19.6	8 500	12 000
* 7307BEA	•	•	•		35	80	21	1.5	1.0	40.5	24.4	8 000	11 000
7307BEAW				•		80	21	1.5	1.0	40.5	24.4	5 600	7 500

^{*} Denotes NSKHPS high capacity series single-row angular contact ball bearings, universally matched, with running accuracy to ISO tolerance class 5 and dimensional accuracy to ISO tolerance class 6 Bearing types 72/73BEA without asterisk are high capacity single-row angular contact ball bearings, universally matched, with running accuracy P6 and dimensional accuracy P6 Bearing types 73BEAW are high load capacity angular contact ball bearings with steel cage. Special accuracy and matched sets must be specified with order.



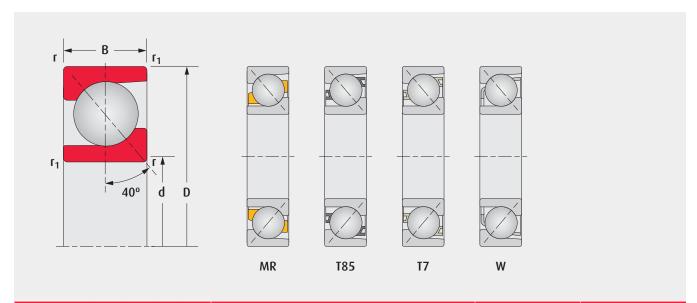


Агг.	Radial/axial loads	Moment loads
DB	both directions	suitable
DF	both directions	less suitable
DT	heavy, one direction	not suitable

Arrangements and moment loads - suitability to accommodate moment loads is determined by the distance between the effective load centers (a_0) .

BASIC	BEARI	NG NO.				BEAI	RING DIMENS	IONS		BASIC LOA	D RATINGS	LIMITING	LIMITING SPEEDS	
		Cage				mm				kN		гр	rpm	
	MR	T85	17	w	d	D	В	r (min)	r ₁ (min)	Dynamic	Static	Grease	0il	
* 7208BEA	•	•	•			80	18	1.1	0.6	38.5	24.5	7 500	11 000	
* 7308BEA	•	•	•		40	90	23	1.5	1.0	53.0	33.0	7 100	10 000	
7308BEAW				•		90	23	1.5	1.0	53.0	33.0	5 000	6 700	
* 7209BEA	•	•	•			85	19	1.1	0.6	40.5	27.1	7 100	10 000	
* 7309BEA	•	•	•		45	100	25	1.5	1.0	62.5	39.5	6 300	9 000	
7309BEAW				•		100	25	1.5	1.0	62.5	39.5	4 500	6 000	
* 7210BEA	•	•	•			90	20	1.1	0.6	42.0	29.7	6 300	9 500	
* 7310BEA	•	•	•		50	110	27	2.0	1.0	78.0	50.5	5 600	8 000	
7310BEAW				•		110	27	2.0	1.0	78.0	50.5	4 000	5 600	
* 7211BEA	•	•	•			100	21	1.5	1.0	51.5	37.0	6 000	8 500	
* 7311BEA	•	•	•		55	120	29	2.0	1.0	89.0	58.5	5 000	7 500	
7311BEAW				•		120	29	2.0	1.0	89.0	58.5	3 600	5 000	
* 7212BEA	•	•	•			110	22	1.5	1.0	61.5	45.0	5 300	7 500	
* 7312BEA	•	•	•		60	130	31	2.1	1.1	102.0	68.5	4 800	6 700	
7312BEAW				•		130	31	2.1	1.1	102.0	68.5	3 400	4 500	

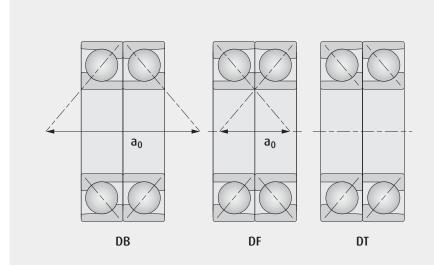
BEARING DIMENSIONS AND OPERATING VALUES



BASIC BEARING NO.				BEAI	RING DIMENS	IONS		BASIC LOA	D RATINGS	LIMITING SPEEDS			
		Ca	ge			mm				kN		rpm	
	MR	T85	17	w	d	D	В	r (min)	r ₁ (min)	Dynamic	Static	Grease	0il
* 7213BEA	•	•	•			120	23	1.5	1.0	70.0	53.5	4 800	7 100
* 7313BEA	•	•	•		65	140	33	2.1	1.1	114.0	77.0	4 300	6 300
7313BEAW				•		140	33	2.1	1.1	114.0	77.0	3 200	4 300
* 7214BEA	•	•	•			125	24	1.5	1.0	75.5	58.5	4 500	6 700
* 7314BEA	•	•	•		70	150	35	2.1	1.1	124.0	87.5	4 000	6 000
7314BEAW				•		150	35	2.1	1.1	124.0	87.5	2 800	4 000
* 7215BEA	•	•	•			130	25	1.5	1.0	78.5	63.5	4 300	6 300
* 7315BEA	•	•	•		75	160	37	2.1	1.1	134.0	98.5	3 800	5 600
7315BEAW				•		160	37	2.1	1.1	134.0	98.5	2 800	3 800
* 7216BEA	•	•	•			140	26	2.0	1.0	87.5	70.0	4 000	6 000
* 7316BEA	•	•	•		80	170	39	2.1	1.1	144.0	110.0	3 600	5 300
7316BEAW				•		170	39	2.1	1.1	144.0	110.0	2 600	3 400
7217BEA	•	•	•		O.F.	150	28	2.0	1.0	101.0	81.5	3 800	5 600
7317BEA	•	•	•		85	180	41	3.0	1.1	164.0	133.0	3 400	5 000

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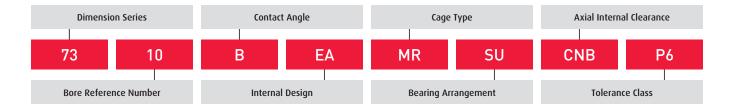
Агг.	Radial/axial loads	Moment loads
DB	both directions	suitable
DF	both directions	less suitable
DT	heavy, one direction	not suitable

Arrangements and moment loads - suitability to accommodate moment loads is determined by the distance between the effective load centers (a₀).

BASIC BEARING NO.				BEARING DIMENSIONS					BASIC LOAD RATINGS		LIMITING SPEEDS			
		Cage				mm					kN		rpm	
	MR	T85	17	w	d	D	В	r (min)	r ₁ (min)	Dynamic	Static	Grease	Oil	
7218BEA	•	•	•		90	160	30	2.0	1.0	115.0	93.5	3 600	5 300	
7318BEA	•	•	•		90	190	43	3.0	1.1	177.0	146.0	3 200	4 500	
7219BEA	•	•	•		95	170	32	2.1	1.1	130.0	107.0	3 400	5 000	
7319BEA	•	•	•			200	45	3.0	1.1	189.0	160.0	3 000	4 500	
7220BEA	•	•	•		100	180	34	2.1	1.1	143.0	122.0	3 200	4 500	
7320BEA	•	•	•		100	215	47	3.0	1.1	212.0	187.0	2 800	4 000	
7221BEA	•	•	•		105	190	36	2.1	1.1	155.0	133.0	3 000	4 500	
7321BEA	•	•	•		105	225	49	3.0	1.1	224.0	203.0	2 600	4 000	
7222BEA	•	•	•		110	200	38	2.1	1.1	162.0	144.0	2 800	4 300	
7322BEA	•	•	•		110	240	50	3.0	1.1	237.0	226.0	2 600	3 800	
7224BEA	•	•	•		120	215	40	2.1	1.1	188.0	177.0	2 600	3 800	
7324BEA	•	•	•		IZU	260	55	3.0	1.1	249.0	250.0	2 200	3 400	

DESIGNATION SYSTEM - AFTERMARKET

NSKHPS CYLINDRICAL ROLLER BEARINGS



DESIGNATION		ATTRIBUTE
Dimensional Series	72	light duty type
Dimensional Series	73	medium duty type
Bore Reference Number		multiply x 5 for bore diameter in mm available for bore numbers 01 to 24 (12 mm to 120 mm)
Contact Angle	В	40° contact angle
Internal Design	EA	high capacity design
	MR	machined brass
Cage Type	T85	polyamide resin
cage Type	Т7	L-PPS resin
	W	pressed steel

DESIGNATION		ATTRIBUTE				
	SU	single universal matching				
Bearing	DB	duplex, back to back arrangement				
Arrangement (1)	DF	face to face arrangement				
	DT	tandem arrangement				
Axial Internal	CNB	standard axial clearance				
Clearance (2)	GA	light preload				
Tolerance Class (3)	P5	ISO tolerance class 5				
Toterance Class (3)	P6	ISO tolerance class 6				

- Bearing types 72/73BEA with machined brass, polyamid and L-PPS resin cage types are universally matched (SU). For bearing types 73BEAW with pressed steel cages, matched sets (DB, DF, DT) must be specified with order.
- Refer to Matched Measured Axial Clearance table below. Bearing types 73BEAW with pressed steel cages have unique axial clearance and preload specifications - contact NSK.
- 3) For bearing types 73BEAW with pressed steel cages, special precision must be specified with order.

MATCHED MEASURED AXIAL CLEARANCE

BORE DI	AMETER	CI	NB	GA				
m	m	μm						
over	including	min	max	min	max			
12	18	17	25					
18	30	20	28	-2	6			
30	50	24	32					
50	80	29	41					
80	110	35	47	-3	9			
110	120	38	50					





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